

# AYRLITE® 2022TP

Aluminium Treadplate Faced, Aluminium Honeycomb Panel



**AYRES**  
Lightweight Panel Systems  
www.ayrescom.com

DATA SHEET Issue 2

## Description

**AYRLITE 2022TP** is an aluminium honeycomb panel faced with an aluminium treadplate sheet. The panel is very light weight and non-combustible.

Strain-hardened hexagonal cell aluminium honeycomb has optimum mechanical properties and is able to carry shear loads at much lower weight than foams or other core types.

**AYRLITE 2022TP** has been designed for general purpose industrial and marine applications where a light weight treadplate surface is required.

## Features



- Fully compliant with European Union Marine Equipment Directive (EU-MED) 96/98/EC, and so may be used on vessels constructed, registered or operated in Europe.



- DNV Type Examination Certificate, for SOLAS C-Class applications.



- DNV Type Approval, for SOLAS C-Class applications.



- US Coast Guard Certificate of Approval, for Non-Combustible material.



- IMO SOLAS MSC 61(67) Fire Test Procedures Code compliant (also suitable for HSC vessels).

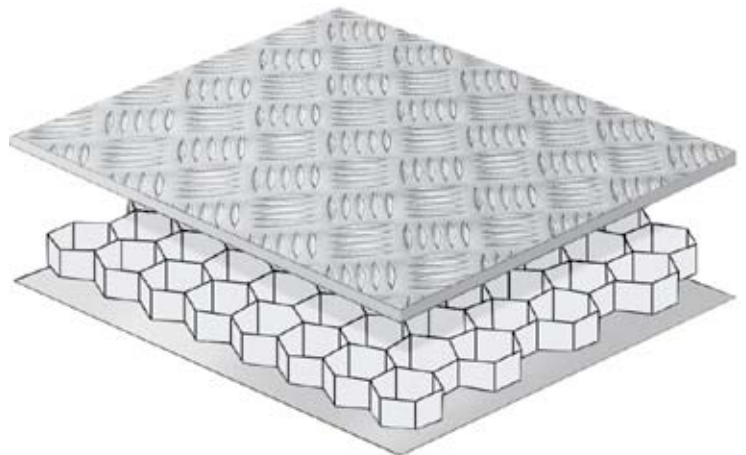


- Meets IMO Res.A.653(16) Surface Spread of Flame.

- Meets ISO 1182 Non-Combustibility of aluminium honeycomb core.

- 6.35mm cell size, aluminium honeycomb core.

- Aluminium honeycomb core meets the requirements of MIL- C - 7438 for salt fog anti-corrosion performance.
- Treadplate and mill finish aluminium face sheets are 5000 series alloy, for maximum strength and anti-corrosion performance.
- Aluminium back face sheets are available in a range of thicknesses including 0.3mm, 0.5mm, 0.8mm and 1mm. 0.5mm is the standard thickness.
- Panels can be produced with different aluminium treadplate thicknesses including 1.6/2.7mm; 2.0/3.1mm; and 3.0/4.1mm.
- Low weight.
- High stiffness.
- Easy to fabricate.
- Wide selection of anodised aluminium assembly extrusions available.
- Recyclable.



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## Physical and Mechanical Performance

Typical room temperature properties for 1.6/2.7mm aluminium treadplate to one face, 0.5mm to the other face, panels.

Thickness (mm)	Weight (Kg/m <sup>2</sup> )	Long Beam		Flatwise Tensile (MPa)	Flatwise Compression (MPa)
		Max Load (Newtons)	Deflection at Max Load (mm)		
10	7.0	1054	25	1.2	2.6
20	7.6	2005	12	1.2	2.6
30	8.1	2776	9	1.2	2.6

Mechanical test procedures to MIL - STD- 401

## Availability

### Standard Dimensions

2400 x 1200mm

### Panel Thickness

Made to order, minimum thickness 6mm

## Applications

- Hatch covers
- Floor sections
- Scaffold platforms
- Campervan fabrication
- Platforms
- General industrial and marine applications

## Fabrication

AYRLITE 2022TP can be easily cut and drilled with standard tools, such as circular saws, routers etc. Negative rake blades are recommended for circular saws. Caution should be taken in case of aluminium burrs on cut edges. Face sheets must be clean and free from any oil or grease before painting or bonding.

Components and complete interiors can be fabricated using Ayres Composite Panels anodised aluminium extrusions, cutters and polyurethane paste adhesives. Traditional tongue-and-groove (mortice and tenon) cabinetry methods can also be used.

A DVD is available, showing assembly techniques contact Ayres Composite Panels for a copy.

## Safety

As with cutting operations on most materials, avoid inhalation and eye contact with machining dust. Wear protective equipment such as hearing protection and safety glasses during any cutting operations. Use machine guards. Wear gloves to avoid cuts. Wash hands before eating, drinking or smoking and after finishing work.

### Ayres Composite Panels Pty Ltd

ABN 84 071 540 568

#### Australia Head Office and Manufacturing

25-27 Clune Street

Bayswater WA 6053, Australia

Tel: +61 (0) 8 9279 3426 Fax: +61 (0) 8 9279 6192

australia@ayrescom.com

#### USA Office and Manufacturing

5460 Business Parkway

Theodore Alabama 36582, USA

Tel: +1 251-653-0700 Fax: +1 251-653-7701

usa@ayrescom.com

#### Europe Office (Belgium)

Tel: +32 (0) 87 891245 Fax: +32 (0) 87 891246

europe@ayrescom.com

www.ayrescom.com

*Lighten Up!*

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